



MATERIAL TECHNICAL SPECIFICATIONS FOR HT TAPE - ACRYLIC

Description:

Double Coated acrylic based Adhesive tape is used primarily for **static** applications.

Physical Properties

Tape Thickness:	15 mil (0.15 mm)
Tape Width Tolerance:	± .020 in. all widths
180° Peel Strength:	<i>Will depend on customer substrate</i>

Recommended Temperature Range

-20°F TO +158°F

Precautions when using:

- **Clean** - Remove all oil, moisture and dirt from the surface of the substrate before applying. Use of Isopropyl alcohol (70/30) to clean surface prior to application is highly recommended.
- **Pressure** - The tape employs pressure-sensitive adhesive. Be sure to apply uniform pressure with a roller or press when applying. Failure to do so could affect properties or appearance.
- **Surfaces** - The tape may not adhere well to significantly uneven or distorted surfaces and tight radiuses. Level off the surface as much as possible before applying.
- **Wet Out** - It takes some time before the tape exhibits its full adhesive strength. Allow the tape to set for several hours before placing in a position or using in a manner that places stress on the tape.