TRIM-LOK®
TRIMS AND SEALS
Since 1971

CATALOG 700
### Decimal and Millimeter Equivalent

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Edge Trim is a flexible PVC trim with individual internal metal clips and gripping tongues to provide a stronger grip.

**Many Applications**

- Sharp Edges
- Boats
- Forklifts
- Golf Carts
- Helmets
- Truck Cabs
- Fiberglass
- Computer Cabinets
- Tractor Cabs
- Riding Mowers
- Machinery Guards
- Sheet Metal
- Playground Equipment
- And Many More

Check out our How to Install video at: www.edge-trim-install.info

1-888-874-6565
www.trimlok.com
### Product Specifications:

- **Recommended temperature rating for general applications:** -20°F. through +158°F.

- **Outer Coating Material:**
  - Vinyl (PVC), Hardness: 85 Durometer (Shore A)

- **Internal Clip Material:**
  - Aluminum or Steel

- **Flammability & Code Compliance:**
  - Vinyl: FMVSS 302
  - FAA/FAR 23.853
  - UL 50
  - UL 844
  - UL 5000

### Table: TRIM EDGE THICKNESS

<table>
<thead>
<tr>
<th>Thickness</th>
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<td>0.125&quot;</td>
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### Trim Series

<table>
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<th>Trim Color</th>
<th>Texture</th>
<th>Clip</th>
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<td>62 Series</td>
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<td>Coarse Sand</td>
<td>Alum.</td>
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<tr>
<td></td>
<td>Black</td>
<td>Pebble Sand</td>
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</tr>
<tr>
<td>75 Series</td>
<td>White</td>
<td>Coarse Sand</td>
<td>Alum.</td>
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<tr>
<td></td>
<td>Black</td>
<td>Pebble Sand</td>
<td></td>
</tr>
<tr>
<td>750 Series</td>
<td>Black</td>
<td>Leather</td>
<td>Alum.</td>
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See page 7 for “How to Order” Instructions

**FILE# MH49032**
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<th>TRIM EDGE THICKNESS</th>
<th>1/16&quot;</th>
<th>3/32&quot;</th>
<th>1/8&quot;</th>
<th>5/32&quot;</th>
<th>3/16&quot;</th>
<th>1/4&quot;</th>
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<tbody>
<tr>
<td></td>
<td>0.063&quot;</td>
<td>0.094&quot;</td>
<td>0.125&quot;</td>
<td>0.156&quot;</td>
<td>0.188&quot;</td>
<td>0.250&quot;</td>
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- **100-1/16**
- **100-3/32**
- **100-1/8**
- **100-5/32**
- **100-3/16**
- **100-1/4**

- **150-1/16**
- **150-3/32**
- **150-1/8**
- **150-5/32**
- **150-3/16**
- **150-1/4**

- **200-1/16**
- **200-3/32**
- **200-1/8**
- **200-5/32**
- **200-3/16**
- **200-1/4**

- **1200-1/8**
- **1200-5/32**
- **1200-3/16**
- **1200-1/4**

- **1350-1/8**
- **1350-5/32**
- **1350-3/16**
- **1350-1/4**

- **1375-1/8**
- **1375-5/32**
- **1375-3/16**
- **1375-1/4**

- **1350-1/8**
- **1350-5/32**
- **1350-3/16**
- **1350-1/4**
### HOW TO ORDER

1. **Determine edge thickness** of your material. Use column 1.
2. **Select TRIM SERIES**. Determine how far trim is to be inserted. Use column 2.
3. **Select available COLOR**. Use column 3.
4. **Select type of TEXTURE**. Use column 4.

**Part Number Example**

```
750 B 2 X 1/32
```

**Measure thickness**

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<tr>
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<th>3/8&quot;</th>
<th>1/2&quot;</th>
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</thead>
<tbody>
<tr>
<td>0.313&quot;</td>
<td>0.375&quot;</td>
<td>0.500&quot;</td>
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**Determine ORDER QUANTITY** in 250 foot increments. 5,000 feet minimum for custom colors.

<table>
<thead>
<tr>
<th>TRIM SERIES</th>
<th>TRIM COLOR</th>
<th>TEXTURE</th>
<th>CLIP</th>
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<td>Black</td>
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<td>Pebble</td>
<td>Sand</td>
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<tr>
<td>Grey</td>
<td>Sand</td>
<td></td>
<td></td>
</tr>
<tr>
<td>White</td>
<td>Coarse</td>
<td>Basket weave</td>
<td>Sand</td>
</tr>
<tr>
<td>Tan</td>
<td>Coarse</td>
<td>Pebble</td>
<td>Sand</td>
</tr>
<tr>
<td>Light Beige</td>
<td>Coarse</td>
<td>Pebble</td>
<td>Sand</td>
</tr>
<tr>
<td>Light Grey</td>
<td>Coarse</td>
<td>Pebble</td>
<td>Sand</td>
</tr>
<tr>
<td>Silver</td>
<td>Coarse</td>
<td>Pebble</td>
<td>Sand</td>
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**Measure distance**

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</thead>
<tbody>
<tr>
<td>0.313&quot;</td>
<td>0.375&quot;</td>
<td>0.500&quot;</td>
</tr>
</tbody>
</table>

**TRIM SERIES**

- **100 Series**
  - Black
  - White
  - Tan
  - Light Grey
  - Silver

- **150 Series**
  - Black
  - White
  - Silver
  - Leather

- **200 Series**
  - Black
  - White
  - Silver
  - Pebble

- **1350 Series**
  - Black
  - White

- **1375 Series**
  - Black
  - Grey
  - Light Beige
  - Light Grey
  - Tan
  - White
Jumbo Trim is a flexible PVC trim with individual internal metal clips and gripping tongue to provide a stronger grip.

### TRIM EDGE THICKNESS

<table>
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<th>Edge Thickness</th>
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<td>Thickness</td>
<td>0.500&quot;</td>
<td>0.625&quot;</td>
<td>0.750&quot;</td>
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![Diagram of Jumbo Trim edge thickness](image)

### HOW TO ORDER

1. **Determine edge thickness** of your material. Use column 1.
2. **Select TRIM SERIES** Determine how far trim is to be inserted. Use column 2.
3. **Select available COLOR.** Use column 3.
4. **Available TEXTURE is PEBBLE.** Use column 4.
5. **Available CLIP MATERIAL is STEEL.** Use column 5.

**Part Number Example:**

- **Part Number:** 2000
- **Series:** S
- **Color:** B
- **Texture:** 3
- **Clip:** X1/2

**Part Number Example:**

- **Part Number:** GSS851

**90° Miter Tool**

See pages 40-41

Cuts in seconds.

1-888-874-6565

www.trimlok.com
<table>
<thead>
<tr>
<th>Trim Series</th>
<th>SIZE RANGE</th>
<th>COLOR</th>
<th>TEXTURE</th>
<th>CLIP</th>
<th>PART NO.</th>
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<td><strong>FITS</strong> MATERIAL THICKNESSES FROM 0.010&quot; TO 0.030&quot;</td>
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<td>Steel</td>
<td>1630SB3-1581</td>
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<tr>
<td><strong>FITS</strong> MATERIAL THICKNESSES FROM 0.010&quot; TO 0.050&quot;</td>
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<td>Steel</td>
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<td>Basket Weave</td>
<td>Steel</td>
<td>1600SB5-315</td>
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<td><strong>FITS</strong> MATERIAL THICKNESSES FROM 0.085&quot; TO 0.210&quot;</td>
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<td><strong>FITS</strong> MATERIAL THICKNESSES FROM 0.090&quot; TO 0.190&quot;</td>
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<td><strong>FITS</strong> MATERIAL THICKNESSES FROM 0.090&quot; TO 0.190&quot;</td>
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<td><strong>FITS</strong> MATERIAL THICKNESSES FROM 0.135&quot; TO 0.250&quot;</td>
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<td>Pebble</td>
<td>Steel</td>
<td>1660SW3-1628</td>
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**Designed to fit a range of sizes:**

- **Thickness between:** .010" -.030" for Black, Pebble, Steel
- **Thickness between:** .010" -.050" for Black, Pebble, Steel
- **Thickness between:** .032" -.125" for Black, Basket Weave, Steel
- **Thickness between:** .085" -.210" for Black, Basket Weave, Steel
- **Thickness between:** .090" -.190" for Black, Pebble, Steel
- **Thickness between:** .090" -.190" for Aluminum
- **Thickness between:** .135" -.250" for Black, Pebble, Steel
- **Thickness between:** .250" -.500" for Black, Pebble, Steel

**Weave materials available:**

- **Basket Weave**
Fire Retardant Trim is a flexible trim with metal clips to provide a permanent grip. It is manufactured out of a Thermoplastic Elastomer (TPE) material formulated to pass the National Fire Protection Agency (NFPA) standards.

**TRIM EDGE THICKNESS**

<table>
<thead>
<tr>
<th>1/8&quot;</th>
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<th>3/16&quot;</th>
<th>1/4&quot;</th>
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<td>0.125&quot;</td>
<td>0.156&quot;</td>
<td>0.188&quot;</td>
<td>0.250&quot;</td>
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**HOW TO ORDER**

1. Determine edge **THICKNESS** of your material. Use column 1.
2. Select **TRIM SERIES**. Determine how far trim is to be inserted. Use column 2.
3. Select available **COLOR**. Using column 3.
4. Select type of **TEXTURE**. Use column 4.

**Part Number Example**

100 B 3 TPRFR X1/4

**Product Specifications:**
Recommenced temperature rating for general applications: -20°F through +158°F.

**Base Material:**
(TPE) Thermoplastic Elastomer, Hardness: 80 Durometer (Shore A)

**Internal Clip Material:**
Aluminum

**Flammability and Code Compliance:**
UL 94 HB
NF PA 1971

*UL94VO compliant vinyl available by special request only (reference Trim-Lok Material #VY0117)*
**Rubber-Lok** simulates rubber and individual internal metal clips provide a secure grip.

**Many Applications**
- Boat Consoles
- ATVs
- Helmets
- Utility Trailers
- Truck Bodies
- Automobiles
- Sheet Metal Products
- And Many More

**Custom Materials:**
Rubber-Lok can be ordered in special compounds based upon your specific application requirements.

**Custom Colors:**
Rubber-Lok can be ordered in custom colors to match your special needs. You can also highlight your trim with special decorative finishes.

**Custom Profiles:**
Special shapes or modifications to Rubber-Lok can be developed in order to meet your needs.

**Custom Length:**
Rubber-Lok can be ordered in specific cut lengths. Minimum quantities apply.

**Product Specifications:**
Recommended temperature rating for general applications:
-20°F through +158°F.

**Base Material:**
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

**Internal Clip Material:**
Aluminum or Steel

---

**RUBBER-LOK SERIES-THICKNESS**

<table>
<thead>
<tr>
<th></th>
<th>1/16&quot;</th>
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<th>3/16&quot;</th>
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</tr>
</tbody>
</table>

---

**Black PVC Plastic that Offers a 'Rubber' Look and Feel**

**Individual Metal Clips Retain a Permanent Grip**

---

**Many Applications**
- Boat Consoles
- ATV’s
- Helmets
- Utility Trailers
- Truck Bodies
- Automobiles
- Sheet Metal Products
- And Many More
Edge-Guard is a pre-glued, flexible plastic trim with a mylar or clear cover. It gives a beautiful, finished appearance.

Many Applications
- Car Door Edges
- Furniture
- Vending Machines
- Running Boards
- Fender Flares

Product Specifications:
Recommended temperature rating for general applications: -20˚F. through +158˚F.

Base Material:
Vinyl (PVC), Hardness: 97 Durometer A
Decorative Finish: Mylar Overlay
White, Hardness: 88A Durometer

Adhesive:
Hot Melt Adhesive
Optional Butyl Adhesive Sealant

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Size</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>EGC</td>
<td>5/16&quot;</td>
<td>Chrome</td>
</tr>
<tr>
<td>EGB</td>
<td>5/16&quot;</td>
<td>Black</td>
</tr>
<tr>
<td>EGCL</td>
<td>5/16&quot;</td>
<td>Clear</td>
</tr>
<tr>
<td>EGW</td>
<td>5/16&quot;</td>
<td>White</td>
</tr>
<tr>
<td>EGC7/16</td>
<td>7/16&quot;</td>
<td>Chrome</td>
</tr>
<tr>
<td>EGB7/16</td>
<td>7/16&quot;</td>
<td>Black</td>
</tr>
</tbody>
</table>

Decorative Mylar
Clear Plastic
Hot Melt Adhesive

Edge-Guard®
Fits over edges up to 1/8”
Fits over edges up to 3/16”

1-888-874-6565
www.trimlok.com
**Decorative Trim** is a flexible PVC trim with chrome finish.

### Decorative Trim-Seal

is a flexible PVC trim with a decorative finish. It can be supplied with or without an EPDM sponge rubber bulb to provide a secure seal for a variety of applications.

<table>
<thead>
<tr>
<th>Finish</th>
<th>Trim Series</th>
<th>Trim Color</th>
<th>Texture</th>
<th>Profile (Approx. full size)</th>
<th>Edge Thickness</th>
<th>Leg Length</th>
<th>Internal Clip</th>
<th>Part Number Example</th>
</tr>
</thead>
<tbody>
<tr>
<td>8=Chrome</td>
<td>100 Series</td>
<td>White</td>
<td>Coarse Pebble Sand</td>
<td></td>
<td>1/16&quot;</td>
<td>9/16&quot;</td>
<td>Alum.</td>
<td>80083X18X1/8</td>
</tr>
</tbody>
</table>

**Product Specifications:**

- **Recommended temperature rating for general applications:** -20°F through +158°F.
- **Outer Coating Material:** Vinyl (PVC), Hardness: 85 Durometer (Shore A)

**Internal Clip Material:**

- Aluminum

**Flammability & Code Compliance:**

- Vinyl: FMVSS 302, FAA/FAR 23.853, UL 50E, UL 94HB

---

**These parts may require minimum orders and longer lead times.**
**Rubber Edge Trims** are available in either EPDM or Neoprene, these two different materials are designed to fit your application perfectly.

**Neoprene** is a well-proven proprietary blend that weather well, has very good resistance to abrasion, flex cracking, alkalai, and acids and is best used in applications where flame resistance is a requirement. This material has moderate resistance to oils and gasoline. Neoprene is generally considered an excellent all-purpose material with a solid balance of properties and few limitations. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Hardness: 70 Durometer (Shore A). Service temperature ranges from -40°F to 225°F.

**EPDM** has excellent performance characteristics. EPDM (Ethylene-Propylene-Diene-Monomer) is best known for its excellent ozone, weathering, and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alkalai, acids, and oxygenated solvents, and is very color stable. It is not recommended for resistance to oil, gasoline, and hydrocarbon solvents. EPDM is found in a wide range of applications and is excellent for use outdoors. Hardness: 70 Durometer (Shore A). Service temperature range per spec and per vendor from -40°F to 212°F for EPDM and Neoprene. Short term is -40°F to 225°F.

**Butyl Sealant** can be ordered pre-applied and provides excellent sealing characteristic with good heat performance. Service temperature ranges from -20°F to 158°F.

**Hot Melt Adhesive** can be ordered pre-applied and to provide a stronger grip with good heat performance. Recommended temperature rating from -20°F to 158°F.

**FMVSS 302**

---

### Rubber Edge Trim Thickness

<table>
<thead>
<tr>
<th>Thickness</th>
<th>1/32&quot;</th>
<th>1/16&quot;</th>
<th>1/16&quot;</th>
<th>1/8&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.032</td>
<td>0.063</td>
<td>0.063</td>
<td>0.125</td>
<td></td>
</tr>
</tbody>
</table>

No glue available in this column.
<table>
<thead>
<tr>
<th>Measurement</th>
<th>3/16&quot;</th>
<th>1/4&quot;</th>
<th>5/16&quot;</th>
<th>3/8&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unit Value</td>
<td>0.188</td>
<td>0.250</td>
<td>0.313</td>
<td>0.375</td>
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</table>

**Rubber Edge Trim profile**

<table>
<thead>
<tr>
<th>Part#</th>
<th>Example</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>X1004</td>
<td>WG</td>
<td>Neoprene Part# Example</td>
</tr>
<tr>
<td>X1005</td>
<td>WG</td>
<td>EPDM Part# Example</td>
</tr>
<tr>
<td>X1006</td>
<td>WB</td>
<td>Neoprene Part# Example</td>
</tr>
<tr>
<td>X1007</td>
<td>WB</td>
<td>EPDM Part# Example</td>
</tr>
</tbody>
</table>

**How to Order**

- Neoprene Part# Example: `X1001 WG`
  - WG = with glue
  - WB = with pre-applied butyl sealant
  - Rubber Edge Trim profile

- EPDM Part# Example: `X1001 E WG`
  - WG = with glue
  - WB = with pre-applied butyl sealant
  - E = EPDM
  - Rubber Edge Trim profile

---

[Trim-Lok website](http://www.trimlok.com)
**UPHOLSTERY TRIM**

**Upholstery Trims and J-C lips**

are manufactured out of a sewable non-break material. Fabric can be sewn to these parts and used to keep the material tight to the seat frame once in place.

**Product Specifications:**

Recommended temperature rating for general applications: -20°F. through +158°F.

**Outer Coating Material:**

Vinyl (PVC), Non-break. Hardness: 85 Durometer (Shore A)

**Internal Clip Material:**

Aluminum

---

**J-CLIPS**

**Product Specifications:**

Recommended temperature rating for general applications: -20°F. through +158°F.

**Material:**

Polypropylene, Non-break. Hardness: 90 Durometer (Shore A)
### J-CLIPS

<table>
<thead>
<tr>
<th>Model</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>I1114</td>
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</tr>
<tr>
<td>I11099</td>
<td><img src="image" alt="Dimensions" /></td>
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</tr>
<tr>
<td>I11108</td>
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<td>I11059</td>
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<tr>
<td>I11060</td>
<td><img src="image" alt="Dimensions" /></td>
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<tr>
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<tr>
<td>I11105</td>
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</tr>
<tr>
<td>I11024</td>
<td><img src="image" alt="Dimensions" /></td>
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</tbody>
</table>
**Trim Seal** is a flexible PVC Trim with a sponge rubber bulb seal attached to provide a secure seal for a variety of applications.

Check out our How to Install video at: www.trim-seal-install.info

**Optional Butyl or Hot Melt Adhesive Sealant for a Stronger Grip and to Prevent Seepage**

**Individual Metal Clips retain a permanent Grip**

**EPDM Sponge Rubber Bulb**

**Durable PVC Plastic Trim**

**Strong Gripping Tongue**

**Seals and Protects against Weather Damage!**

**Product Specifications:**
Recommended temperature rating for general applications: -20°F through +158°F.

**Outer Coating Material:**
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

**Internal Clip Material:**
Aluminum or Steel

**Flammability & Code Compliance:**
Vinyl: FMVSS 302 FAA/FAR 23.853 UL 50E UL 94HB

**Trim Seal**

**Typical Applications**
- Boat Hatch Seals
- RV Compartments
- Door Seals
- Tonneau Cover Seals
- Tool Box Seals
- Many More

**How to Order**

1. Determine **BULB COLOR**
   - OW Off White
   - B Black = No callout necessary

2. Determine **BULB SIZE** based on closed distance between door and jam.
   - 1.5 x Closed dimension = BULB SIZE needed.
   - (Example: Closed dimension is .50 then .75 = Bulb Dia.)

3. Select **TRIM SERIES**
   - Determine how far trim is to be inserted.
   - Measure distance

4. Determine **TRIM COLOR** to best suit application
   - Black
   - White
   - Tan
   - Light Beige
   - Light Grey

5. Determine **TEXTURE** to best suit application
   - Coarse
   - Leather
   - Pebble
   - Basket Weave
   - Sand

6. Determine edge **THICKNESS**

**Select BULB LOCATION**
- A-B*
- A
- C
- D-E*
- E

**Typical Applications**
- A-B or D-E non-standard location, special order, non-returnable

**Part Number Example**
- OW 3 100 B 3 X1/8 A

**FILE# MH49032**
<table>
<thead>
<tr>
<th>Bulb Sizes Available</th>
<th>Trim Series</th>
<th>Trim Color</th>
<th>Texture</th>
<th>Profile (Approx. full size)</th>
<th>Edge Thickness</th>
<th>Leg Length</th>
<th>Bulb Location</th>
<th>Internal Clip</th>
<th>Part Number Example</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>062 Series</td>
<td>White</td>
<td>Coarse Pebble Sand</td>
<td>1/64&quot;</td>
<td>3/8&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>7m 062 B 3 X1/64 A</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Black</td>
<td>Pebble Sand</td>
<td>1/32&quot;</td>
<td>3/8&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>4075B3X1/32A</td>
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</tr>
<tr>
<td></td>
<td>075 Series</td>
<td>White</td>
<td>Coarse Pebble Sand</td>
<td>1/32&quot;</td>
<td>3/8&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>4075B2X1/16A</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Black</td>
<td>Pebble Sand</td>
<td>1/32&quot;</td>
<td>3/8&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>3750B2X1/16A</td>
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</tr>
<tr>
<td></td>
<td>750 Series</td>
<td>Black</td>
<td>Leather</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>7150B2X1/16A</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>White</td>
<td>Coarse Pebble Sand</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>7m 062 B 3 X7/16</td>
<td></td>
</tr>
<tr>
<td></td>
<td>100 Series</td>
<td>Black</td>
<td>Pebble Sand</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>6100B2X1/32A</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Tan</td>
<td>Coarse Pebble Sand</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>6100B3X1/16A</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>White</td>
<td>Leather</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>7150B2X5/32A</td>
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<td></td>
</tr>
<tr>
<td></td>
<td>Light Beige</td>
<td>Pebble Sand</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>7150B2X5/32A</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Light Grey</td>
<td>Coarse Pebble Sand</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>7150B2X5/32A</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>Black</td>
<td>Leather Sand</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>4375B3X1/32A</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>White</td>
<td>Leather</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>4350B2X1/2A</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1350 Series</td>
<td>Black</td>
<td>Pebble Sand</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>4350B2X1/32A</td>
<td></td>
</tr>
<tr>
<td></td>
<td>White</td>
<td>Leather</td>
<td>1/32&quot;</td>
<td>7/16&quot;</td>
<td>A</td>
<td>Alum.</td>
<td>4350B2X1/2A</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Bulb Sizes Available:**
- 0.200" 
- 0.276" 
- 1.00" 
- 0.750" 
- 0.625" 
- 0.437"
### Jumbo Trim-Seal

<table>
<thead>
<tr>
<th>Trim Size</th>
<th>Trim Series</th>
<th>Trim Color</th>
<th>Trim Texture</th>
<th>Internal Clip</th>
<th>Part Number Example</th>
</tr>
</thead>
<tbody>
<tr>
<td>5m</td>
<td>2000 Series</td>
<td>Black</td>
<td>Pebble</td>
<td>Steel</td>
<td>7/16&quot; 15/16&quot; C A</td>
</tr>
<tr>
<td>6m</td>
<td></td>
<td>White</td>
<td>Pebble</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7m</td>
<td></td>
<td>Tan</td>
<td>Pebble</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Reference only**

**Profile (Approx. full size)**

- **Leg Length**: 3/8"
- **Edge Thickness**: 1/8"
- **Bulb Location**: A

**Internal Clip**

- **Bulb Size**: Steel
- **Trim Series**: 2000
- **Trim Color**: Black
- **Texture**: Pebble

**Part Number Example**

- **Part Number**: 7/16" 15/16" C A
- **Example**: 7/16" 15/16" C A

---

### Additional Trim-Seal

Combine any of our stock Rubber Seals with our standard Edge Trim to achieve the perfect Trim-Seal combination for your application. Longer lead times and minimums may apply.

**See page 19 for bulb size illustrations.**

**How to Order** Instructions.

Check with your Trim-Lok sales representative for additional bulb size options.
Product Specifications:
Recommended temperature rating for general applications: -40°F. through +212°F.

* Samples contingent upon product availability. These parts may require minimum orders and longer lead times.
Hatch Seal is a specially formulated compound rubber that provides a watertight seal and prevents leaks.

Recommended temperature rating for general applications: -20˚F. through +158˚F.

<table>
<thead>
<tr>
<th>Trim Series</th>
<th>Trim Color</th>
<th>Texture</th>
<th>Profile (Approx. Full Size)</th>
<th>Edge Thickness</th>
<th>Leg Length</th>
<th>Bulb Location</th>
<th>Example Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>118</td>
<td>Black</td>
<td>Pebble</td>
<td>A</td>
<td>1/16&quot;</td>
<td>9/16&quot;</td>
<td>A</td>
<td>12B100873X16A</td>
</tr>
<tr>
<td>128</td>
<td></td>
<td>Sand</td>
<td>C</td>
<td>3/32&quot;</td>
<td>5/32&quot;</td>
<td>E</td>
<td></td>
</tr>
</tbody>
</table>

See page 18 for “How to Order” Instructions.

- Greater tear strength
- Protects against weathering
- Wide range of sizes to fit precisely
- Reduces noise and vibrations
- Optional butyl adhesive sealant for a stronger grip and to prevent seepage into storage compartment
Flap Seal is a flexible PVC trim with a EPDM sponge rubber flap attached to provide a secure seal in a variety of dynamic applications. Recommended temperature rating for general applications: -20°F. through +158°F.

<table>
<thead>
<tr>
<th>Flap Length</th>
<th>Trim Series</th>
<th>Trim Color</th>
<th>Texture</th>
<th>Reference Only</th>
<th>Edge Thickness</th>
<th>Leg Length</th>
<th>Flap Location</th>
<th>Internal Clip</th>
<th>Example Part Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>5B=1&quot;</td>
<td>100 Series</td>
<td>White</td>
<td>Coarse Pebble Sand</td>
<td>C Location fits 1/4&quot; Trim only</td>
<td>1/16&quot;</td>
<td>9/16&quot;</td>
<td>A</td>
<td>Alum. Steel</td>
<td>5B100B-1/4X1/2A</td>
</tr>
<tr>
<td>6B=1.75&quot;</td>
<td>100 Series</td>
<td>White</td>
<td>Pebble Sand</td>
<td>C Location fits 1/4&quot; Trim only</td>
<td>1/8&quot;</td>
<td>9/16&quot;</td>
<td>A</td>
<td>Alum. Steel</td>
<td>6B100B-1/4X1/2A</td>
</tr>
<tr>
<td>7B=3&quot;</td>
<td>150 Series</td>
<td>Black</td>
<td>Pebble Sand</td>
<td>C Location fits 1/4&quot; Trim only</td>
<td>5/32&quot;</td>
<td>9/16&quot;</td>
<td>E</td>
<td>Alum. Steel</td>
<td>7B150B-1/4X1/2A</td>
</tr>
<tr>
<td>8B=1.75&quot;</td>
<td>150 Series</td>
<td>Black</td>
<td>Pebble Sand</td>
<td>C Location fits 1/4&quot; Trim only</td>
<td>3/16&quot;</td>
<td>17/32&quot;</td>
<td>C</td>
<td>Alum. Steel</td>
<td>8B150B-1/4X1/2A</td>
</tr>
<tr>
<td>5B=1&quot;</td>
<td>1350 Series</td>
<td>White</td>
<td>Pebble Sand</td>
<td>C Location fits 1/4&quot; and above Trim only</td>
<td>1/4&quot;</td>
<td>1/2&quot;</td>
<td>C</td>
<td>Alum. Steel</td>
<td>5B1350B-1/2X1/2A</td>
</tr>
<tr>
<td>6B=1.75&quot;</td>
<td>1350 Series</td>
<td>White</td>
<td>Pebble Sand</td>
<td>C Location fits 1/4&quot; and above Trim only</td>
<td>5/16&quot;</td>
<td>11/32&quot;</td>
<td>C</td>
<td>Alum. Steel</td>
<td>6B1350B-1/2X1/2A</td>
</tr>
<tr>
<td>7B=3&quot;</td>
<td>1350 Series</td>
<td>Black</td>
<td>Pebble Sand</td>
<td>C Location fits 1/4&quot; and above Trim only</td>
<td>1/2&quot;</td>
<td>17/32&quot;</td>
<td>C</td>
<td>Alum. Steel</td>
<td>7B1350B-1/2X1/2A</td>
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<tr>
<td>8B=1.75&quot;</td>
<td>1350 Series</td>
<td>Black</td>
<td>Pebble Sand</td>
<td>C Location fits 1/4&quot; and above Trim only</td>
<td>5/8&quot;</td>
<td>5/16&quot;</td>
<td>C</td>
<td>Alum. Steel</td>
<td>8B1350B-1/2X1/2A</td>
</tr>
</tbody>
</table>

To order flaps separately see page 35
Paintable Lip Guard is...  
• Designed to replace the aluminum trim on fiberglass shells  
• Can be painted with vinyl based paint  
• Designed for camper shells and running boards  
• Pliable and durable to meet exterior design requirements

Many Applications
• Running Boards  
• Unfinished Edges  
• Truck Bed Covers  
• Car Fenders

Product Specifications:
Recommended temperature rating for general applications: -20°F through +158°F.

Base Material:
Vinyl (PVC)

Decorative Finish:
Mylar Overlay

Adhesive:
3M™ Acrylic Foam Tape with peel-off liner

Paintable Lip-Guard can be painted to specific color using vinyl base paint.

<table>
<thead>
<tr>
<th>Lip Guard®</th>
<th>Part No.</th>
<th>Roll Size</th>
<th>Size</th>
<th>Color</th>
<th>Hardness</th>
</tr>
</thead>
<tbody>
<tr>
<td>LGC</td>
<td>500 ft</td>
<td>7/16”</td>
<td>Chrome</td>
<td>67D</td>
<td></td>
</tr>
<tr>
<td>LGB</td>
<td>500 ft</td>
<td>7/16”</td>
<td>Black</td>
<td>97A</td>
<td></td>
</tr>
<tr>
<td>LGB3/4</td>
<td>500 ft</td>
<td>3/4”</td>
<td>Black</td>
<td>97A</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Paintable Lip Guard</th>
<th>Part No.</th>
<th>Roll Size</th>
<th>Size</th>
<th>Color</th>
<th>Hardness</th>
</tr>
</thead>
<tbody>
<tr>
<td>PLGB</td>
<td>500 ft</td>
<td>9/16”</td>
<td>Black</td>
<td>67D</td>
<td></td>
</tr>
<tr>
<td>JLGB</td>
<td>250 ft</td>
<td>1 1/16”</td>
<td>Black</td>
<td>67D</td>
<td></td>
</tr>
</tbody>
</table>
**Carpet Trim** is a flexible PVC trim with a peel and stick carpet edge to prevent carpet frays while providing a finished look.

**Product Specifications:**
Recommended temperature rating for general applications: -20°F. through +158°F.

<table>
<thead>
<tr>
<th>Profile</th>
<th>Part No.</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>DRB</td>
<td>.70</td>
<td>Black</td>
</tr>
<tr>
<td>DRW</td>
<td>.620</td>
<td>White</td>
</tr>
</tbody>
</table>

**Base Material:**
Vinyl (PVC), Hardness: 85 Durometer (Shore A)

**Adhesive:**
3M™ Acrylic Automotive Grade Foam Tape with peel-off liner

**Carpet Trim**

**Special 'J' design to Channel away water**

**Check out our How to Install video at:**
www.drip-rail-install.info

**Custom sizes and colors are available on request. Minimums apply.**

---

**Drip Rail** is a flexible plastic peel ‘n stick rain gutter that eliminates time consuming installation of aluminum rain gutters.

- Easy to install with 3M™ Acrylic Automotive Grade Foam Tape.
- Bonds above windows on your truck, car, RV or boat to channel off water.
- Eliminate streaks from dew and drizzle.
- Control water runoff.

**Product Specifications:**
Recommended temperature rating for general applications: -20°F. through +158°F.

**Adhesive:**
3M™ Acrylic Foam Tape with peel-off liner

**Base Material:**
Vinyl (PVC), Hardness:
85 Durometer (Shore A)

**Special 'J' design to Channel away water**

**Check out our How to Install video at:**
www.drip-rail-install.info

**Custom sizes and colors are available on request. Minimums apply.**

---
Redi-Stik is a flexible plastic trim with a decorative mylar cover. This versatile trim gives an elegant, polished appearance. It comes in two sizes and various colors.

**Product Specifications:**
Recommended temperature rating for general applications: -20°F. through +158°F.

**Base Material:**
Vinyl (PVC)

**Decorative Finish:**
Mylar Overlay

**Adhesive:**
3M™ Acrylic Foam Tape with peel-off liner

**Redi-Stik**

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Size</th>
<th>Color</th>
<th>Hardness</th>
</tr>
</thead>
<tbody>
<tr>
<td>RSCS/16</td>
<td>5/16&quot;</td>
<td>Chrome</td>
<td>96A</td>
</tr>
<tr>
<td>RSB5/16</td>
<td>5/16&quot;</td>
<td>Black</td>
<td>96A</td>
</tr>
<tr>
<td>RSC7/16</td>
<td>7/16&quot;</td>
<td>Chrome</td>
<td>96A</td>
</tr>
<tr>
<td>RSB7/16</td>
<td>7/16&quot;</td>
<td>Black</td>
<td>96A</td>
</tr>
<tr>
<td>CP1155</td>
<td>1 1/4&quot;</td>
<td>Black</td>
<td>67D</td>
</tr>
</tbody>
</table>

Minimums may apply.
Our patented “all-in-one” living hinge Snap-In Slide Out Seal System combines 3-ribbed bulb seal and flap into one design. Acrylic Plus pressure sensitive adhesive is utilized as an installation aid and water barrier. Installation is quick and easy – Stick, Staple & Snap-In to close!

**SNAP-IN SINGLE FLAP**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Flap Length (A)</th>
<th>Number</th>
</tr>
</thead>
<tbody>
<tr>
<td>111213-1.750</td>
<td>1.750&quot;</td>
<td>11213-2.875</td>
</tr>
<tr>
<td>111213-2.000</td>
<td>2.000&quot;</td>
<td>11213-2.375</td>
</tr>
<tr>
<td>111213-2.375</td>
<td>2.375&quot;</td>
<td>11213-1.750</td>
</tr>
</tbody>
</table>

**SNAP-IN DUAL FLAP**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Flap Length (A)</th>
<th>Wall Width (B)</th>
</tr>
</thead>
<tbody>
<tr>
<td>111233-1.750</td>
<td>1.750&quot;</td>
<td>1.875&quot;</td>
</tr>
<tr>
<td>111233-2.000</td>
<td>2.000&quot;</td>
<td></td>
</tr>
<tr>
<td>111233-2.375</td>
<td>2.375&quot;</td>
<td></td>
</tr>
<tr>
<td>111233-2.500</td>
<td>2.500&quot;</td>
<td></td>
</tr>
<tr>
<td>111282-2.375</td>
<td>2.375&quot;</td>
<td>2.000&quot;</td>
</tr>
<tr>
<td>111281-1.750</td>
<td>1.750&quot;</td>
<td>2.250&quot;</td>
</tr>
</tbody>
</table>

**SNAP-IN BOTTOM PAN WITH WEAR BAR**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Flap Length</th>
</tr>
</thead>
<tbody>
<tr>
<td>111286-2.000</td>
<td>2.00&quot;</td>
</tr>
</tbody>
</table>

**SNAP-IN BOTTOM PAN SEAL**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Flap Length (A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>111242-2.000</td>
<td>2.930&quot;</td>
</tr>
</tbody>
</table>

**ADJUSTABLE SNAP-IN DUAL FLAP**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Flap Length (A)</th>
<th>Min. Wall Width</th>
<th>Max. Wall Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>111285-1.750</td>
<td>1.750&quot;</td>
<td>1.25&quot;</td>
<td>2.25&quot;</td>
</tr>
<tr>
<td>111285-2.375</td>
<td>2.375&quot;</td>
<td>1.25&quot;</td>
<td>2.25&quot;</td>
</tr>
<tr>
<td>111285-2.875</td>
<td>2.875&quot;</td>
<td>1.25&quot;</td>
<td>2.25&quot;</td>
</tr>
</tbody>
</table>

**BOTTOM FLAP**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Flap Length (A)</th>
</tr>
</thead>
<tbody>
<tr>
<td>1111361-3.50</td>
<td>3.50&quot;</td>
</tr>
<tr>
<td>1111361-4.00</td>
<td>4.00&quot;</td>
</tr>
</tbody>
</table>

Patent #'s: 8,701,351; 8,875,443; 8,910,422

1-888-874-6565

www.trimlok.com
RV APPLICATIONS

RV PARTS Trim-Lok has been serving the RV industry at the OEM level as well as the replacement part level for over 40 years. This page has been created to quickly and easily identify some of the most frequently used parts and some of their applications. Each part has minimum quantities required at time of order.

ENTRY DOOR SEALS

VENT SEALS

FENDER TRIM

SLIDE OUT FLAPS

ENTRY DOOR SEALS

- X2507
- X10097
- X1080
- X2468
- X2575
- X1663BT

VENT SEALS

- X1013
- 100B3X1/8

FENDER TRIM

- Actual size

SLIDE OUT FLAPS

- FLAP LENGTH
- PART NO.
- 3.00” I11136T-3.00
- 3.50” I11136T-3.50
- 4.00” I11136T-4.00
- 3.0
- 3.5
- 4.0

RV APPLICATIONS

Trim-Lok has been serving the RV industry at the OEM level as well as the replacement part level for over 40 years. This page has been created to quickly and easily identify some of the most frequently used parts and some of their applications. Each part has minimum quantities required at time of order.

President & Owner

TRIM-LOK INC.

www.trimlok.com
DRIP RAIL

<table>
<thead>
<tr>
<th>Profile</th>
<th>Part No.</th>
<th>Color</th>
</tr>
</thead>
<tbody>
<tr>
<td>DRB</td>
<td>29/32&quot;</td>
<td>Black</td>
</tr>
<tr>
<td>DRW</td>
<td>1/2&quot;</td>
<td>White</td>
</tr>
</tbody>
</table>

SCREW CAP COVERS

WINDOW SEALS

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Color</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>X2421</td>
<td></td>
<td>375 x 187</td>
</tr>
<tr>
<td>X113</td>
<td></td>
<td>375 x 187</td>
</tr>
<tr>
<td>X2897</td>
<td></td>
<td>500 x 150</td>
</tr>
<tr>
<td>X1705</td>
<td></td>
<td>625 x 100</td>
</tr>
</tbody>
</table>

BAGGAGE DOOR TRIM SEALS

<table>
<thead>
<tr>
<th>Part No.</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>DD6123</td>
<td>374 x 187</td>
</tr>
<tr>
<td>DDA2513</td>
<td>375 x 187</td>
</tr>
<tr>
<td>3100B3X1/8A</td>
<td>375 x 187</td>
</tr>
<tr>
<td>DD6126</td>
<td>375 x 187</td>
</tr>
</tbody>
</table>
Rubber Seals come in a variety of specially designed shapes, made from custom formulated EPDM closed cellular sponge.

RUBBER SEAL DISCLAIMER: Due to a constant effort to update our Rubber Seal products, specifications are subject to change without notice and without incurring obligation. Because we cannot anticipate or control the many different conditions which this information and our products may be used, Trim-Lok does not guarantee the applicability, accuracy or the suitability of a product in any given situation. Users should conduct their own tests to determine the suitability of each product for a particular application. The products described here are sold without warranty either expressed or implied and the buyer assumes all responsibility for loss or damage arising from the handling and use of our products.

CLEANING AND APPLICATION INSTRUCTIONS
Regardless of bonding surface, it must be clean and free of surface contaminants such as oil, grease, mold release and dirt. Most bonding failures are due to improperly cleaned surfaces. Prior to applying any adhesive, clean surface with 50/50 isopropyl alcohol and water solution.

Product Specifications:
Recommended temperature rating for general applications:
-20°F. through +158°F.
(EPDM)

Application:
For optimum performance use 25% - 40% maximum compression with 25% being optimum.

Resistance Ratings:
Excellent resistance to water absorption, ozone, sunlight aging, low temperature, and compression set.

Flammability and Code Compliance:
FMVSS 302
UL 50E
UL 94HB
"D" SECTIONS

Part Number Example

<table>
<thead>
<tr>
<th>Color</th>
<th>Tape Option</th>
<th>Rubber Seal Profile</th>
</tr>
</thead>
<tbody>
<tr>
<td>X=BLACK</td>
<td>NT= No Tape</td>
<td>SINGLE</td>
</tr>
<tr>
<td>OW=WHITE</td>
<td>HT= General Acrylic PSA</td>
<td>DUAL</td>
</tr>
</tbody>
</table>

Tape Options:

- NT = No Tape
- HT = General Acrylic PSA
- BT = 3M Bonded Tape System

Part Number Example

<table>
<thead>
<tr>
<th>Color</th>
<th>Rubber Seal Profile</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>SINGLE</td>
</tr>
<tr>
<td>2</td>
<td>DUAL</td>
</tr>
<tr>
<td>3</td>
<td>SINGLE</td>
</tr>
<tr>
<td>4</td>
<td>DUAL</td>
</tr>
</tbody>
</table>

Tape Options:

- NT = No Tape
- HT = General Acrylic PSA
- BT = 3M Bonded Tape System

See page 42 for tape options
RUBBER SEAL

"D" SECTIONS

<table>
<thead>
<tr>
<th>Part Number Example</th>
<th>Color</th>
<th>Tape Option</th>
</tr>
</thead>
<tbody>
<tr>
<td>X105 BT SINGLE</td>
<td>X=BLACK, OW=WHITE</td>
<td></td>
</tr>
</tbody>
</table>

Tape Options:
- NT = No Tape
- HT = General Acrylic PSA
- BT = 3M* Bonded Tape System

Part Number Example
- X108
- OW108
- X2012
- X5381
- X1458
- X5272
- X2828
- OW2828
- X2492
- X1613
- X2705
- X2471
- X1712
- X1524
- X2463
- X1921
- X5036
- X2354

TRIM-LOK INC.
www.trimlok.com
1-888-874-6565

84201_TrimLok_r3.qxp_TrimLok  11/8/17  12:05 PM  Page 32
**Adhesive Options – Choose the tape that fits your needs**

**“HT” GENERAL PURPOSE PRESSURE SENSITIVE ADHESIVE**
This acrylic based adhesive is best used to hold the rubber seal in place while installed in a static application or compressed between two stationary objects. May be used in some light duty dynamic applications against a variety of substrates. Good heat performance -20°F to +158°F. Please Note: During application ambient temperature must be above 60° F.

**“BT” 3M® HIGH STRENGTH TAPE SYSTEM**
The ultimate bond between the rubber and substrate. Creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance, can be used under high loads of stress and force. Has low initial tack for easy re-positioning during installation and requires 72 hours of cure time for full bond strength. Good heat performance -20°F to +158°F.

Check out our How to Install video at: www.rubber-seal-install.info

See page 42 for tape options
**FENDER FLARE TRIMS**

**Fender Flare Trim** is an ozone resistant EPDM rubber that mounts between the flare and the body. 3M™ automotive grade tape creates a solid bond between both surfaces.

Easily installed before fender flare is installed against body to isolate vibration and provide an attractive finish.

See page 42 for tape options.
RUBBER SEAL

**RIBBED SECTIONS**

<table>
<thead>
<tr>
<th>Rubber Seal Profile</th>
<th>Color</th>
<th>Tape Option</th>
</tr>
</thead>
<tbody>
<tr>
<td>X2421</td>
<td>BLACK</td>
<td>SINGLE</td>
</tr>
<tr>
<td>X1568</td>
<td>WHITE</td>
<td>SINGLE</td>
</tr>
<tr>
<td>X2266</td>
<td>BLACK</td>
<td>DUAL</td>
</tr>
<tr>
<td>X113</td>
<td>WHITE</td>
<td>DUAL</td>
</tr>
<tr>
<td>X1698</td>
<td>BLACK</td>
<td>DUAL</td>
</tr>
<tr>
<td>X103</td>
<td>WHITE</td>
<td>SINGLE</td>
</tr>
<tr>
<td>X2897</td>
<td>BLACK</td>
<td>DUAL</td>
</tr>
<tr>
<td>X1621</td>
<td>WHITE</td>
<td>DUAL</td>
</tr>
<tr>
<td>X376</td>
<td>BLACK</td>
<td>DUAL</td>
</tr>
<tr>
<td>X112</td>
<td>WHITE</td>
<td>DUAL</td>
</tr>
<tr>
<td>X114</td>
<td>WHITE</td>
<td>SINGLE</td>
</tr>
<tr>
<td>OW114</td>
<td>WHITE</td>
<td>DUAL</td>
</tr>
<tr>
<td>X1705</td>
<td>WHITE</td>
<td>DUAL</td>
</tr>
<tr>
<td>X2469</td>
<td>WHITE</td>
<td>DUAL</td>
</tr>
</tbody>
</table>

**FLAP SECTIONS**

<table>
<thead>
<tr>
<th>Rubber Seal Profile</th>
<th>Color</th>
<th>Tape Option</th>
</tr>
</thead>
<tbody>
<tr>
<td>X2877</td>
<td>EPDM Dense</td>
<td>SINGLE</td>
</tr>
<tr>
<td>X2248</td>
<td>EPDM Dense</td>
<td>DUAL</td>
</tr>
<tr>
<td>X2045</td>
<td>EPDM Dense</td>
<td>SINGLE</td>
</tr>
<tr>
<td>X2064</td>
<td>EPDM Dense</td>
<td>DUAL</td>
</tr>
</tbody>
</table>

See page 42 for tape options
**Tubing and Cord**

<table>
<thead>
<tr>
<th>Part#</th>
<th>Diameter</th>
<th>Wall Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>X301</td>
<td>.250&quot;</td>
<td></td>
</tr>
<tr>
<td>X303</td>
<td>.375&quot;</td>
<td></td>
</tr>
<tr>
<td>X305</td>
<td>.500&quot;</td>
<td></td>
</tr>
<tr>
<td>X307</td>
<td>.625&quot;</td>
<td></td>
</tr>
</tbody>
</table>

*These parts sold in 500 foot increments except X321 (125 ft.)*

**Solid Round**

<table>
<thead>
<tr>
<th>Part#</th>
<th>Diameter</th>
<th>Inside Dim.</th>
<th>Wall Thickness</th>
</tr>
</thead>
<tbody>
<tr>
<td>X310</td>
<td>.236&quot;</td>
<td>.174&quot;</td>
<td>.031&quot;</td>
</tr>
<tr>
<td>X311</td>
<td>.275&quot;</td>
<td>.206&quot;</td>
<td>.035&quot;</td>
</tr>
<tr>
<td>X313</td>
<td>.375&quot;</td>
<td>.280&quot;</td>
<td>.050&quot;</td>
</tr>
<tr>
<td>X315</td>
<td>.437&quot;</td>
<td>.364&quot;</td>
<td>.058&quot;</td>
</tr>
<tr>
<td>X317</td>
<td>.625&quot;</td>
<td>.474&quot;</td>
<td>.078&quot;</td>
</tr>
<tr>
<td>X319</td>
<td>.750&quot;</td>
<td>.584&quot;</td>
<td>.093&quot;</td>
</tr>
</tbody>
</table>

**Solid Rectangle**

<table>
<thead>
<tr>
<th>Part#</th>
<th>'A' Dim.</th>
<th>'B' Dim.</th>
</tr>
</thead>
<tbody>
<tr>
<td>X272</td>
<td>.250&quot;</td>
<td>.500&quot;</td>
</tr>
<tr>
<td>X273</td>
<td>.375&quot;</td>
<td>.500&quot;</td>
</tr>
<tr>
<td>X274</td>
<td>.250&quot;</td>
<td>.750&quot;</td>
</tr>
<tr>
<td>X275</td>
<td>.500&quot;</td>
<td>.750&quot;</td>
</tr>
<tr>
<td>X1449</td>
<td>.750&quot;</td>
<td>.375&quot;</td>
</tr>
<tr>
<td>X1450</td>
<td>.750&quot;</td>
<td>.125&quot;</td>
</tr>
<tr>
<td>X268</td>
<td>.250&quot;</td>
<td>.250&quot;</td>
</tr>
</tbody>
</table>

**Splice Cord & Welting**

**Corner Guard**

Profiles shown not to scale

*See page 42 for tape options*
These boxes are designed to allow the customer to feel the part while still preserving the integrity of the packaging. This option also has a foldable tab allowing them to be hung on a peg or stacked on a shelf.

Minimums and lead times may apply.
**Locking Gasket** is an EPDM dense rubber extrusion designed to lock in the installation of stationary windows or windshields. Locking Gaskets provide a secure seal between a metal or fiberglass body panel and a glass or plexiglas window. Available in one-piece and two-piece styles with a locking key, and are highly resistant to numerous environmental conditions. Slip coating available upon request.

- Resistance to Ozone — Excellent
- Water Absorption — Excellent
- Sunlight Aging — Excellent
- Low Temperature — Excellent
- General Temperature Rating -40°F to + 212°F.
- Flammability and Code Compliance — FMVSS 302

---

**ONE-PIECE LOCKING GASKETS**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Glass Panel Thickness</th>
<th>Body Panel thickness</th>
<th><strong>Minimum recommended clearance between glass and edge</strong></th>
<th>Overall Height</th>
<th>Minimum recommended radius of panel opening</th>
<th>Weight per foot</th>
</tr>
</thead>
<tbody>
<tr>
<td>LK1522</td>
<td>0.1875&quot; - 0.250&quot;</td>
<td>0.035&quot; - 0.067&quot;</td>
<td>0.301&quot;</td>
<td>1.07&quot;</td>
<td>2.50&quot;</td>
<td>0.275 lbs.</td>
</tr>
<tr>
<td>LK1663</td>
<td>0.1875&quot; - 0.250&quot;</td>
<td>0.09&quot; - 0.14&quot;</td>
<td>0.220&quot;</td>
<td>0.90&quot;</td>
<td>2.00&quot;</td>
<td>0.196 lbs.</td>
</tr>
<tr>
<td>LK987</td>
<td>0.1875&quot; - 0.250&quot;</td>
<td>0.09&quot; - 0.14&quot;</td>
<td>0.265&quot;</td>
<td>1.07&quot;</td>
<td>2.50&quot;</td>
<td>0.246 lbs.</td>
</tr>
<tr>
<td>LK1536</td>
<td>0.1875&quot; - 0.250&quot;</td>
<td>0.1875&quot; - 0.25&quot;</td>
<td>0.406&quot;</td>
<td>1.09&quot;</td>
<td>3.50&quot;</td>
<td>0.225 lbs.</td>
</tr>
<tr>
<td>LK2022</td>
<td>0.250&quot; - 0.313&quot;</td>
<td>0.04&quot; - 0.08&quot;</td>
<td>0.280&quot;</td>
<td>0.970&quot;</td>
<td>2.50&quot;</td>
<td>0.323 lbs.</td>
</tr>
<tr>
<td>LK1615</td>
<td>0.200&quot; - 0.250&quot;</td>
<td>0.075&quot; - 0.095&quot;</td>
<td>0.260&quot;</td>
<td>0.95&quot;</td>
<td>2.50&quot;</td>
<td>0.236 lbs.</td>
</tr>
<tr>
<td>LK2001</td>
<td>0.120&quot; - 0.140&quot;</td>
<td>0.06&quot; - 0.09&quot;</td>
<td>0.300&quot;</td>
<td>0.906&quot;</td>
<td>2.50&quot;</td>
<td>0.275 lbs.</td>
</tr>
<tr>
<td>LK1621</td>
<td>0.1875&quot; - 0.250&quot;</td>
<td>0.067&quot; - 0.090&quot;</td>
<td>0.160&quot;</td>
<td>1.00&quot;</td>
<td>2.50&quot;</td>
<td>0.286 lbs.</td>
</tr>
<tr>
<td>LK1660</td>
<td>0.1875&quot; - 0.250&quot;</td>
<td>0.075&quot; - 0.140&quot;</td>
<td>0.140&quot;</td>
<td>1.00&quot;</td>
<td>2.50&quot;</td>
<td>0.26 lbs.</td>
</tr>
</tbody>
</table>

* Offset dimension between glass and body panel.
1. Secure Locking Gasket to body panel.
2. Lubricate Locking Gasket. Then slide glass in bottom first.
3. Finish working rubber around glass with tools found on pages 40-41.

**Minimum recommended clearance between glass and edge**

**Minimum recommended radius of panel opening**

**Weight per foot**

**Matching black locking key part number (part 2)**

**Matching chrome locking key part number (part 2)**

---

**Part 1**

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Glass panel thickness</th>
<th>Body panel thickness</th>
<th>Overall Height</th>
<th>Minimum recommended radius of panel opening</th>
<th>Weight per foot</th>
<th>Matching black locking key part number (part 2)</th>
<th>Matching chrome locking key part number (part 2)</th>
</tr>
</thead>
<tbody>
<tr>
<td>LK1035</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.23&quot;</td>
<td>0.30&quot;</td>
<td>0.23&quot;</td>
<td>0.115 lbs.</td>
<td>LK937</td>
</tr>
<tr>
<td>LK1179</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.30&quot;</td>
<td>0.30&quot;</td>
<td>0.175&quot;</td>
<td>LK723C</td>
<td>LK723C</td>
</tr>
<tr>
<td>LK1488</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.30&quot;</td>
<td>0.30&quot;</td>
<td>0.175&quot;</td>
<td>LK723C</td>
<td>LK723C</td>
</tr>
<tr>
<td>LK1456</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.30&quot;</td>
<td>0.30&quot;</td>
<td>0.175&quot;</td>
<td>LK723C</td>
<td>LK723C</td>
</tr>
<tr>
<td>LK1696</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.30&quot;</td>
<td>0.30&quot;</td>
<td>0.175&quot;</td>
<td>LK723C</td>
<td>LK723C</td>
</tr>
<tr>
<td>LK1573</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.1875&quot; – 0.250&quot;</td>
<td>0.30&quot;</td>
<td>0.30&quot;</td>
<td>0.265&quot;</td>
<td>1.29&quot;</td>
<td>LK723C</td>
</tr>
<tr>
<td>LK2016</td>
<td>0.180&quot; – 0.220&quot;</td>
<td>0.180&quot; – 0.220&quot;</td>
<td>0.35&quot;</td>
<td>0.35&quot;</td>
<td>0.265&quot;</td>
<td>1.29&quot;</td>
<td>LK723C</td>
</tr>
<tr>
<td>LK2004</td>
<td>0.180&quot; – 0.220&quot;</td>
<td>0.180&quot; – 0.220&quot;</td>
<td>0.35&quot;</td>
<td>0.35&quot;</td>
<td>0.100&quot; - .130&quot;</td>
<td>1.29&quot;</td>
<td>LK723C</td>
</tr>
</tbody>
</table>

---

**Part 2**

**Locking Key Option**

**Black Locking Key**

**Chrome Mylar Locking Key**

**Installed Profile Example**

See page 40-41 for more information on Locking Gasket installation tools.
**Instant Adhesive**
A superior adhesive bond on “hard to glue” surfaces that creates a secure seal on corners and joints. It protects TRIM-LOK products against harsh conditions by bonding ends securely. This product bonds rubber, plastic, fiberglass, metal, wood, paper, leather, and foam. It cures in 0 – .25 seconds with a temperature rating of 20°F. to +150°F., with full cure in 24 hours. .7 oz (20g per bottle)
STOCK #4401TL

**Straight Edge Clipper**
A compact hand-held tool that creates a professional appearance on most applications. Product comes with 2 replacement blades.
(2 blades/pkg.)
STOCK #WCSC1

**EC-1 Tool**
General purpose cutter.
STOCK #EC-1

**Handheld Roller**
A handheld roller to assist with the correct application pressure needed for all Rubber Seal adhesives.
STOCK #HR-1

**Ball End Tool for 1-piece Locking Gasket**
This tool has a small, round steel ball on the end. Once the steel ball is inserted down into the rubber gasket, it is very difficult for it to come out. If it should slip out of the gasket, there is less of a chance you will scratch the paint of the vehicle you are working on.
STOCK #365-0007

**Lock Strip Insertion Tool**
Features off-set handle to keep hands away from glass and two double end tips that will fit most applications. The unique design allows the tip to swivel 90 Degrees. Intended for 2-piece locking gaskets.
STOCK #365-0008

**Plastic Installation Tool**
Specifically designed to ensure a safe, easy, and efficient installation of one piece Locking Gaskets for stationary windows and other glass applications.
STOCK #365-0003
**H Rubber Seal 90˚ Miter Tool**
Heavy-duty construction provides clean, 90˚ miter cuts with minimal effort. Blade opens .460”. Larger rubber seal parts may be cut by compressing the overall height.
STOCK# GS849RS
Blade Replacement #GS848RS

**I 90˚ Miter Tool**
A perfect miter with the close of your hand! This tool is designed to miter, notch or trim a variety of materials, including metals, plastics, and mitering metal core trim. Blade opens .25”.
STOCK #GS8581
Blade Replacement #GS850

**J Locking Gasket Tool Kit**
Specifically designed to ensure a safe, easy and efficient installation of Locking Gaskets for stationary windows and other glass applications.
STOCK #365-0000

**K Pneumatic Hammer**
This palm size pneumatic hammer applies trims and seals where speed and high volume installations are essential. This product eliminates the need for a variety of cumbersome hammers and mallets.
STOCK #AH-1
O-Ring Replacement Kit #AS-OK-151
Tip #AH-T-15-SS

**L Gasket Rope Insert Tool**
This handy gasket rope insert tool is designed to ease the rope under the lip and seat it in the groove of the gasket. It comes with a sturdy 20 foot rope.
STOCK #365-0005

**M Pigtail Tool for 1-piece Locking Gasket**
It can be difficult to fold the self-locking rubber into the locking part. This tool solves this problem by rolling the locking lip into the body easily.
STOCK #365-0006

**N Double Bend Rubber Hook Tool**
Designed for pulling the rubber gasket over the pinchweld on rubber set jobs. Has a bent-then-curved end. Shank measures 3-1/4”.
STOCK #365-0004
Utilizing the Right Material

**EPDM** (Ethylene-Propylene-Diene-Monomer) is well known for its excellent ozone, weathering and aging resistance. It also has excellent water and steam resistance, maintains its flexibility at low temperatures, features excellent resistance to alcohols, acids and oxygenated solvents, and is very color stable. It is not recommended for use in dynamic applications. EPDM is found in a wide range of applications and is excellent for outdoor use.

**Neoprene** (Polychloroprene) has moderate resistance to oils and gasoline. It features good flame resistance, weathering well and has very good resistance to abrasion, flex cracking, alcohols and acids. However, expect poor resistance to aromatic and oxygenated solvents and limited flexibility at low temperatures. Neoprene is generally considered an excellent all-purpose elastomer with a solid balance of properties and few limitations.

**Nitrile** (Acrylonitrile-Butadiene) has very good oil and abrasion resistance to alcohols and acids. Nitrile must be specially compounded for resistance to ozone, sunlight and natural aging. It has poor resistance to oxygenated solvents. Nitrile is superior to neoprene in oil and solvent resistance, but is not recommended for applications where it is exposed to severe weathering.

Choosing the Right Adhesive

**ADHESIVE OPTIONS**

**BT** 3M™ BONDED TAPE SYSTEM

The ultimate bond to the rubber and the ultimate bond to the substrate. Specifically designed to perform in dynamic applications, this engineered tape system creates a moisture barrier and air tight seal between rubber and substrate. Highest peel and shear resistance during installation and needs 72 hours of cure time to come to full bond strength. Good heat performance -20°F to +158°F.

**HT** STANDARD PRESSURE SENSITIVE ADHESIVE

This acrylic based adhesive is best when used to hold the rubber seal in place in a static application or compressed between two stationary objects. May be used in some light duty applications against a variety of substrates. Good heat performance -20°F to +158°F.

**HTR** HIGH TACK PRESSURE SENSITIVE ADHESIVE

This rubber based adhesive is best when used to hold the rubber seal in place while installing in static applications or compressed between two stationary objects. HTR has better initial tack as well as adhering to some difficult bond surfaces such as polypropylene and polyethylene. Heat limitations -20°F to +130°F.

**Nitrile PVC** provides premium performance and long-term reliability in very harsh and corrosive environments. Has exceptional resistance to heat aging and a broad range of fuels, solvents and chemicals makes it ideal for many demanding aerospace, automotive and industrial applications. Fluorelastomers also offer excellent resistance to weather, ozone, oxygen and sunlight, and are inherently more flame retardant than hydrocarbon rubbers. Fluorelastomers have poor resistance to ketones, esters, ethers, amines and aqueous bases (e.g., ammonia and sodium hydroxide).

**TPE** (Thermoplastic Elastomers) are materials that have the properties and performance of rubber, but are processed like thermoplastics. Performance properties are similar to conventional thermosets such as EPDM or neoprene. TPE has good direct flame resistance as well as aliphatic and aromatic hydrocarbon solvents, oil and gasoline.

**PVC** has excellent impact strength, good resilience, tensile strength, abrasion resistance and maintains flexibility at lower temperatures. It is not the polymer of choice when resistance to oil, gasoline and hydrocarbon solvents is required.

**Silicone Rubber** offers good resistance to extreme temperature, being able to operate normally from -50°F to 500°F while retaining flexibility. And, at extreme temperatures, silicone’s tensile strength, elongation, tear strength and compression set can be far superior to conventional rubbers.

Cleaning and Application Instructions

Regardless of what bonding surface you apply the gasket to, it must be clean and free of surface contaminants such as oils, greases, mold releases and dirt in general. Most bonding failures are not due to the adhesive failing but, instead the failure to properly clean the surfaces. Prior to applying any of these adhesives, clean surface with 50% denatured alcohol and 50% water solution.

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Trim-Lok’s Quality is First!
Since 1971 customer satisfaction has been our number one priority. Our objective is to ship quality and reliable products to all of our valued customers. Our goal is to maintain a Quality Management System that meets or exceeds the requirements of ISO/TS 16949 and ISO 9001.

Trim-Lok’s Service
Trim-Lok’s Mission is “To be the leader and trusted supplier of choice for innovative Trim and Seal solutions.” With over 40 years of consistent growth Trim-Lok has proven to its customers that premier customer service and quality is the priority. Trim-Lok has provided support to their customers by shipping on time for both off-the-shelf and custom extruded parts.

Trim-Lok Custom Fabricated Solutions
Trim-Lok brings the most experienced team in the industry toward the development of custom fabricated solutions across all of the industries it serves. Trim-Lok’s product development assistance unifies industrial design, engineering rigid prototyping and manufacturing to serve their customers. Trim-Lok’s product development team brings high caliber mechanical design, excellent materials knowledge, and strong manufacturing expertise. All of our processes involve continuous improvement and our employees are recognized for their contributions to this end. All aspects of Trim-Lok from custom design to engineered solutions to on-time deliveries are centered around our highest priority – Keeping our customers satisfied.

TRIM-LOK’S CAPABILITIES & DELIVERABLES

MATERIALS

Rubber
- EPDM (Ethylene-Propylene-Diene Monomer)
- Nitrile (BUNA-N) - Dense
- Nitrile PVC (N/PVC) - Sponge
- Neoprene (CR, Polychloroprene)
- Silicone (SI) - Sponge and various durometers of Dense

Plastic
- TPE, TPO, TPR, TPU, TPV
- PVC - Flame Resistant
- PVC - Flexible and Rigid
- Polyethylene (HDPE, LDPE, LLDPE)
- Acrylonitrile-Butadiene-Styrene (ABS)
- Polypropylene
- Polycarbonate

- Single and Co-Extrusions
- High Tolerance Splicing
- Plastic Welding
- Pressure Sensitive Adhesives
- Continuous or Cut to Length
- Custom Design/Profile
- Custom Kit Assemblies
- Private Label Packaging
- Custom Color Matching
- Notching
- In-line Printing
- Mitered Corners and Frame Assemblies
- Hot Bonded Corners
- Cold Bonded Corners
- Injection Molded Corners
- Film Splicing
- Drilling / Punching
- Decorative Mylar Application
- Slip Coating
TRIM-LOK, INCORPORATED LIMITED WARRANTY
Trim-Lok®, Inc. warrants all applicable products to be free from defects in material and workmanship for a period of ninety (90) days from date of purchase. This warranty does not include damage to products resulting from accident, misuse, improper installation or storage, and unauthorized alterations.

Trim-Lok’s warranty obligation shall be limited to furnishing substitute products for original products, which in Trim-Lok’s sole judgement, have proven defective in material or workmanship within the ninety (90) day warranty period.

Any implied warranties of merchantability or propriety for any particular purpose, shall be strictly limited in duration to that of the express warranty set forth above. In no event shall Trim-Lok be liable for any special, incidental or consequential damages resulting from the manufacture, sale, or use of these products under any legal theory. Said damages shall include, but not be limited to, lost profits, damage to property, or damages for personal injury. Trim-Lok’s liability shall in no case exceed the price paid for the product claimed to be defective.

RETURNS:
Trim-Lok will not accept returns without prior authorization and an RMA number issued and marked on the return merchandise. Returns may be subject to shipping and restocking charges. Trim-Lok reserves the right to ship and bill up to 10% over and under quantity ordered on all parts.

NOTE:
Some ingredients used in these products, or their component materials, may not be compatible with certain surfaces. These ingredients may cause staining and or other consequential damages.

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